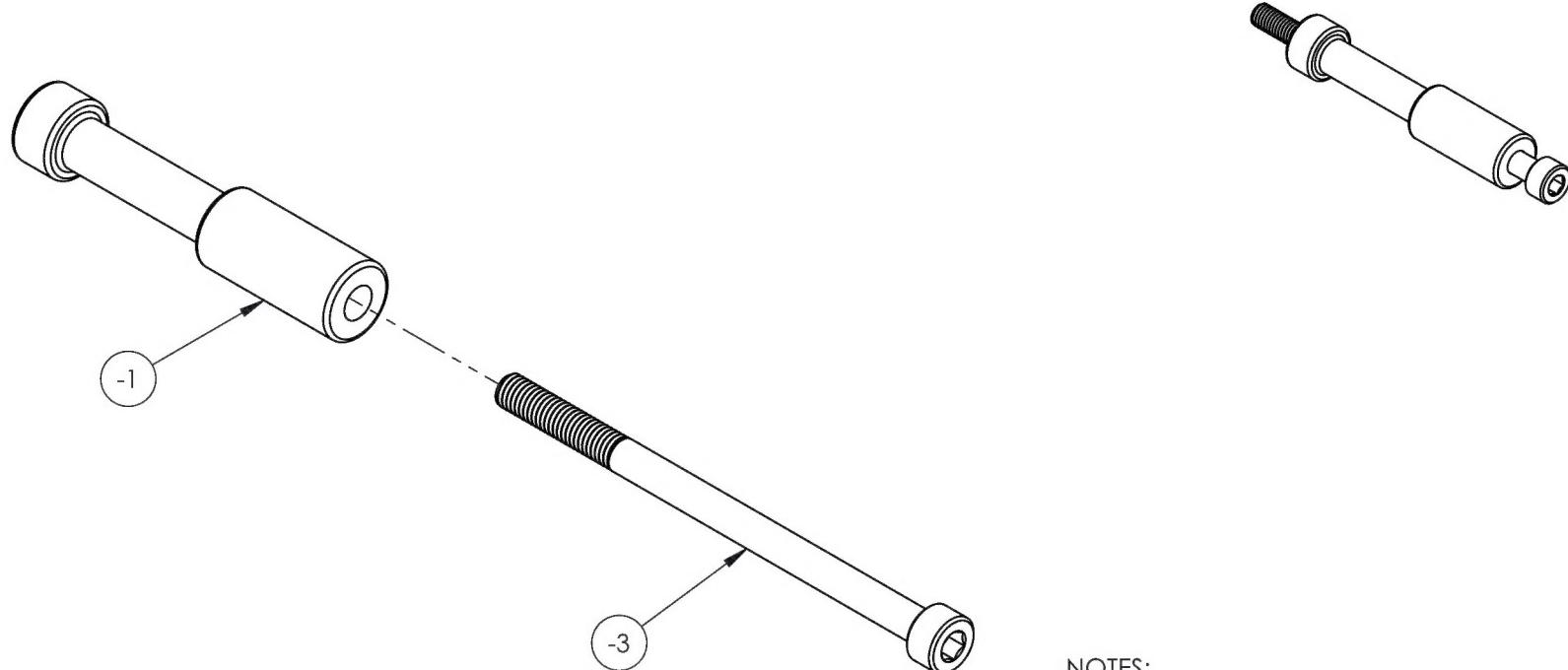


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REVISIONS						
REV	ECR	DESCRIPTION			DATE	INITIAL
1		RELEASED FOR PRODUCTION			8/12/2016	SM
2	17-0020	-1 & -3 CH'D QTY WAS 2 IS ONE. -1 DELETED NOTES 1 & 2. CH'D PART MARK NOTE WAS INK STAMP T/N IS LASER ENGRAVE T/N, S/N, "MADE IN USA".			1/19/2017	JAG



NOTES:

1. REF AIRBUS T/N: M632V3021221.
2. USED IN KIT RBEM632V3021102.

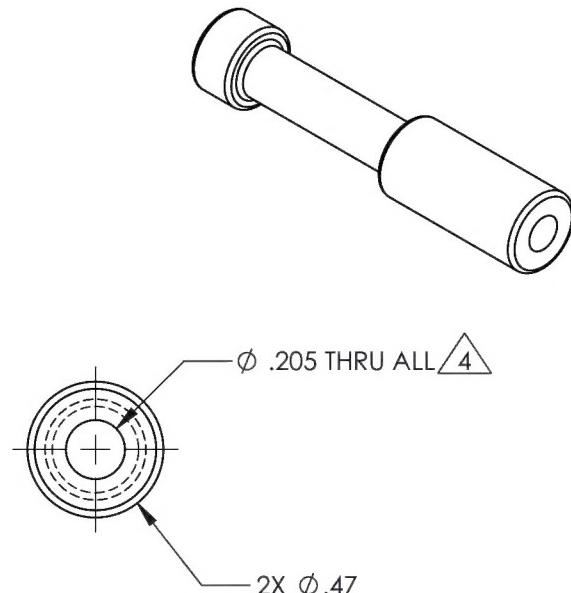
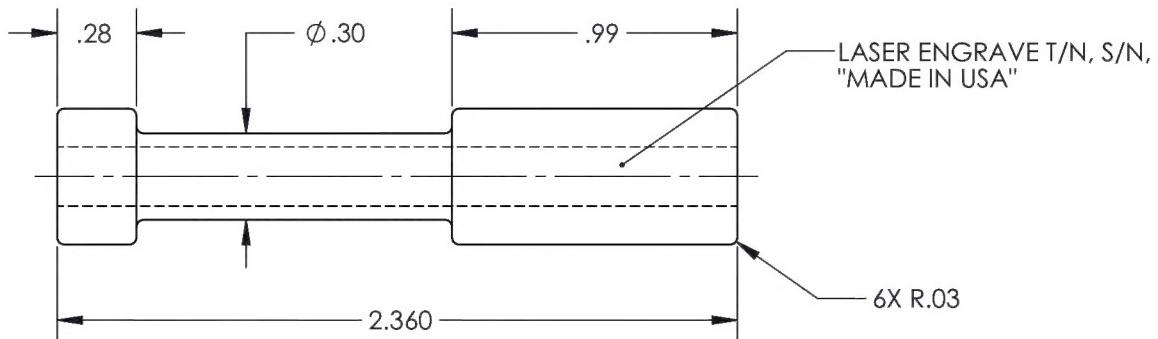


TITLE	
DWG NO. RBEM632V3021221 REV 2	
MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT	.XXX ± .005 FRACTIONS ± 1/8
TREAT	.XX ± .01 ANGLES ± 5°
FINISH	X ± .1 SURFACES = 125
SPEC	
DRAWN BY:	MACKOVJAK
CHECKED:	CLOUGH
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
SCALE	1:1
DATE	3/3/2016
USED ON MODEL	
H175	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS		PG.
			-1	1	GUIDE	1018/1020 CR			2
		B/O	-3	1	SOCKET CAP SCREW	SS	M5 X 0.8 X 80 MM (MCMASTER-CARR # 91292A199)		1

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	17-0020	-1 DELETED NOTES 1 & 2. CH'D PART MARK NOTE WAS INK STAMP T/N IS LASER ENGRAVE T/N, S/N, "MADE IN USA".	1/19/2017	RJC	JAG



NOTES:

- 3. MULTIPLE FINISH:
 - 1. ZINC PLATE SPEC. ASTM B633 TYPE I.
 - 2. POWDER COAT YELLOW SPEC. FED # 13538.

⚠ NO POWDER COAT ON SURFACE.

(-1)

GUIDE

TITLE		
GUIDE		
DWG NO.	RBEM632V3021221-1	
REV	2	
MAT'L 1018/1020 CR		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT		.XXX ± .005 FRACTIONS ± 1/8
TREAT		.XX ± .01 ANGLES ± 5°
FINISH SEE NOTES		X ± .1 SURFACES = 125 ✓
SPEC		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY:	MACKOVJAK	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED:	CLOUGH	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR:	ANDERSON	USED ON MODEL
QA APPR:	LINDSAY	H175
APPROVED:	GILBERT	
SCALE	3:2	DATE 3/3/2016
		SHEET 2 OF 2